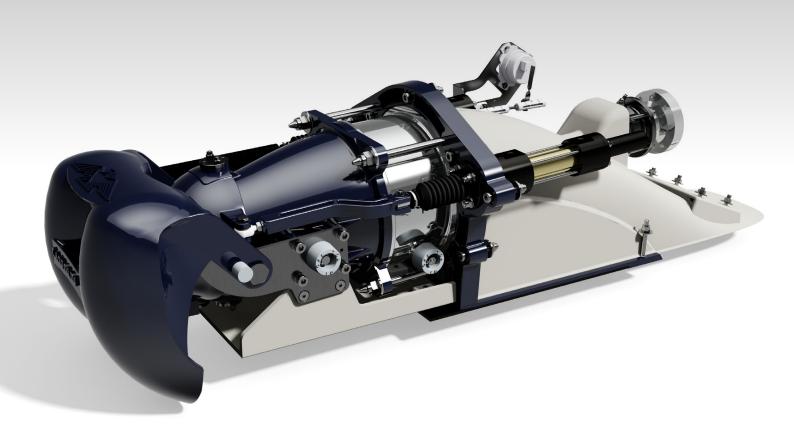


# **NEW**Advanced Waterjet Drive

## TD 224 D.D.

**Turbodrive 224 D.D.** is the only model of the range not equipped with the integrated gearbox but directly driven. A simple, tough and light waterjet, developing an astonishing thrust.



**#Thrust #Compactness #Lightness #Durability** 



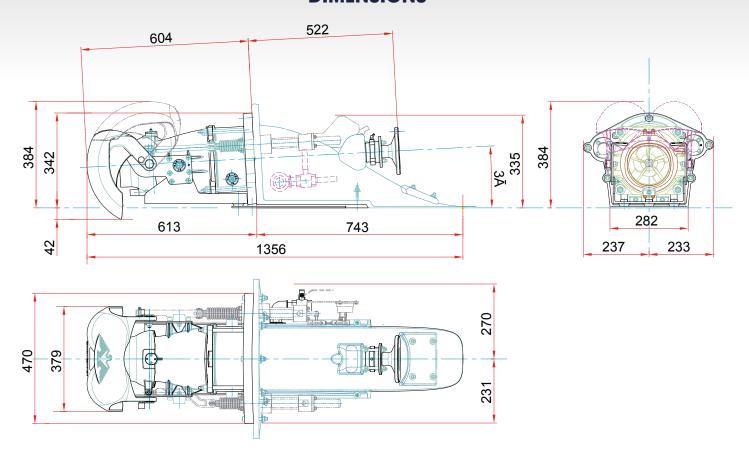
## TD 224 D.D.

#### **MAIN PART MATERIALS**

The main parts of **Turbodrive 224 D.D.** are made in aluminum alloy except the impeller housing and the impeller which are made in stainless steel; the upper part of the duct is built directly into the boat hull in GRP, Kevlar or composites

Impeller	AISI 316 stainless steel
Impeller housing	AISI 316 stainless steel
Impeller shaft	Bronze CW459K
Input shaft	Aquamet 17 stainless steel
Stator	G.Ai.Si.7 aluminum alloy
Steering nozzle and reversing bucket	G.Ai.Si.7 aluminum alloy
Steering shaft	AISI 316 stainless steel
Reversing shaft	AISI 316 stainless steel
Waterjet duct	GRP, Kevlar or composites
Debris screen grid	UNI EN AW6082 aluminum alloy

#### **DIMENSIONS**





### TD 224 D.D.

#### **TECHNICAL SPECIFICATIONS**

Impeller

N. 4 blades, single stage, axial flow suitable for 110 mHP @ 3.200 rpm engines or others with power and rpm lying on the same cubic curve.

Other impellers are available on demand.

Impeller diameter

224 mm at the inlet

Stator

N. 5 blades

Input flange

Suit up to 170 mm diameter drive shaft flange

Max power input

147 kW (200 mHP)

Impeller connecting system

Directly driven 93°

Transom angle

Clockwise looking at the input drive shaft flange

Drive shaft rotation

Hydraulic actuators

All inboard, waterjet mounted

Water pick-up for engine cooling

1" (33,3 mm) GAS

Unit dry weight (including all the components

51,7 kg

and hydraulics, excluding the upper duct part)

Electric oil pump (separated)

11 kg

Entrained water volume

301

B.P.R. (integrated)

Additional water intake for take-off improvement

Water intake protection

Fixed debris screen grid

Reversing system

Castoldi compact reversing bucket

Steering system

Castoldi steering nozzle

Full protection against marine corrosion

The whole unit is protected by a hard anodizing treatment, plating all light-alloy components with 60 microns thickness of aluminum oxide (ceramic), three layers of special paint and cathodic protection by sacrificial anodes

